



**Architectural Specification**

**Nordock FLEX-LIP® Series Model ADF**

**Air Powered Docklevelers With Automatic Adjusting Lip**

Available Capacities: 25,000 to 50,000 (5,000 lb. Increments)  
Available Widths: 6', 6'6" & 7'  
Available Lengths (Nominal): 6', 8' & 10'

SECTION 11161  
DOCKLEVELERS

PART 1 - GENERAL

1.01 WORK INCLUDED

- A. Factory assembled dockleveler with subframe, adjustable crossover lip, air activators, electric controls, and full operating side guards.
- B. Curb angles or pour-in-pan assembly.
- C. Installation and Owner's Manual.

1.02 RELATED WORK

- A. Section 11160 - Vehicle Restraints.
- B. Section 11164 - Seals and Shelters.
- C. Section 11165 - Dock Bumpers.

1.03 REFERENCES

- A. ANSI/ASME MH 14.1 1987, "Loading Dock Levelers and Dockboards."

1.04 SYSTEM DESCRIPTION

- A. Hinged adjustable lip, air powered, recessed dockleveler to the following requirements:
  - 1. Nominal Size: ( ) wide x ( ) long.
  - 2. Capacity: ( ) lbs. per ANSI/ASME MH 14.1 1987.
  - 3. Service Range: Twelve inches above dock level and twelve inches below dock level.
  - 4. Lip projection: 11 inches beyond front face of standard 4" bumpers with a 16" long lip.

## 1.05 SUBMITTALS

- A. Submit Manufacturer's installation instructions.
- B. Submit shop drawings showing pit dimensions, conduit positions and wiring schematics.

## PART 2 PRODUCTS

### 2.01 ACCEPTABLE MANUFACTURERS

- A. FLEX-LIP® Series - Model ADF ( \_\_\_\_\_ ) air powered dock leveler as manufactured by Nordock Inc.

### 2.02 EQUIPMENT

- A. Curb angles (Optional): 8-piece 3 x 3 x 1/4 inch angle iron with concrete anchors to cover all pit edges.
- B. Pour-In-Pan (Optional): 6-piece angle iron frame with concrete anchors and fully enclosed steel pan on sides, back and bottom. Dockleveler to be pre-installed in pan with rear conduit for wiring connections.
- C. Dockleveler:
  - 1. Ramp: 55,000 psi-yield steel tread plate, reinforced with 50,000 psi-yield steel beams. Beams to be formed channel type 6" high with 2" top and bottom flanges for additional plate support. Unitized welded ramp to allow side-to-side tilt to follow uneven truck beds. Rear hinge to run full width of deck. Lip hinge lugs and header plate to beam connections to be continuously welded. Front and rear hinge rods to be zinc plated SAE 1045 factory coated with anti-seize lubricant. Side guards to be welded to deck with hinged telescoping sections to provide full operating protection.
  - 2. Lip: Angle of lip relative to the ramp shall automatically adjust to maintain a horizontal position on truck bed in all ramp positions while loading. Fixed crown angle lips are unacceptable. Lip to extend automatically as deck descends and release on truck bed or at full below travel. 55,000-psi yield tread plate and 50,000-psi lugs with lugs continuously welded to lip plate. Plate to be full width of deck, non-tapered with leading edge chamfer to be milled at maximum 15 degrees. Hinge rod shall be constructed from superior shaft coated with corrosion resistant zinc.
  - 3. Subframe: Welded assembly to have a rear structural angle welded to hinge tubes and six solid steel rear supports connected to the longitudinal members. Front center section to be open for easy pit cleaning. Lip supports to act as locks to prevent illegal entry to the building when the door is closed. Continuous fixed rear hinge assembly with full width hinge rod constructed from superior shaft coated with corrosion resistant zinc.
  - 4. Lifting System: Ramp to be powered by a Pull-Action system driven by a fan motor supplying airflow to a Single-Chamber bag assembly. Bag assembly to be fully protected when not inflated with top and bottom steel enclosures. Single push button control shall activate both lift and lip extension functions. Lift system shall be self contained, fully supported by

the sub frame assembly elevated off of pit floor. All lift components and deck assembly shall be visible without requiring removal, for ease of inspection.

5. Motor and Controls: Three stage fan motor to be powered with 120-volt single-phase AC voltage. Unit shall be easily accessible without removing additional components. Provide motor with cover and self-cleaning filter. Push button shielded control to be NEMA 4 weather tight rated. All electrical components to be UL/CSA approved.
6. Finish: All surfaces to be degreased and painted with high solid machinery enamel. Provide standard manufacturer's color.

## PART 3 EXECUTION

### 3.01 PREPARATION

- A. Provide curb angles for setting pit edges. (Optional)
- B. Provide dock leveler in pour-in-pan for setting in place. (Optional)

### 3.02 INSTALLATION

- A. Install in prepared pit in accordance with manufacturer's instructions.
- B. Adjust installed unit for operation as specified by Manufacturer.



**Dedicated People ~ Superior Products  
Nordock Inc.**